

Work Order ID 111183-2

Thursday, January 09, 2014 11:39:18 AM

111183

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Item ID: D4728-044 Accept *N9000040100* Setup Start *NS1*

Revision ID:

Item Name: RH Cabin Speaker #2 Stop *NS2*

Start Date: 1/9/2014 Start Qty: 4.00 *4*

Required Date: 1/24/2014 Req'd Qty: 4.00 *4*

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: 1/1-01/9 Date: 1/1-01/9 Tooling: Date:

QC: Date: SPC (Y/N): Date:

Run Start *NR1*

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D4728 | 8D | | | | | | | | |

110 0.00

110

Outsource8

Outsource process- Eagle

Memo

Issue P/O to Eagle: 22565
Manufacture as per dwg
Certificate of conformity required

0.00

CX 1/10/09 (4)

120

120

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs 0.00

Memo

Inspect and check certificate of conformity

0.00

14-01-22

14-01-22

14-01-22

14-01-22 (2)

14-01-27 (2)

130

130

QC

Quality Control

QC4- 100% Inspect kits for completeness 0.00

Memo

DAS
16
9-89 14/01/27

0.00

14/1/23

2

(+2)

Work Order ID 111183

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Item ID: D4728-044 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: RH Cabin Speaker #2
 Start Date: 1/9/2014 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 1/24/2014 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 140 | Identify as per dwg & Stock Location: <u>5H/21</u> | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 150 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *150* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

32
9-89
14/01/22 (2)

MLJ 14-01-27

MLJ 14-01-27

Picklist Print

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Work Order ID: 111183

111183

Parent Item: D4728-044

D4728-044

Parent Item Name: RH Cabin Speaker #2

Start Date: 1/9/2014

Required Date: 1/24/2014

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM
B 13/07/24 DWG. UPDATE DL VERIFIED BY:JLM

IPP REV.

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D4728-044P | | Purchased | | No | | | Each | 0.0000 | | 4 | | | |

D4728-044P

RH Cabin Speaker #2

**

14/01/23 (2) R
14/01/21 (2)

| LIST OF MATERIALS | | | | |
|-------------------|------|-------------|----------------|---------------|
| QTY PER | ITEM | PART NUMBER | DESCRIPTION | SUPPLIER |
| | 2 | 1 | 640911-1 | TERMINAL |
| | 1 | 2 | M24308/4-2Z | CONNECTOR |
| A/R (2) | | 3 | M38028/64-389 | CONTACTS |
| | 1 | 4 | M85049/48-2-2F | BACKSHELL |
| | 2 | 5 | M24308/26-1F | JACKSCREW KIT |
| | 1 | 6 | M25036-148 | TERMINAL |



D4728-044 RH SPEAKER #2 HARNESS ASSY.

C214/01/22
W10: 111183

NOTES:

- ALL NEW UNSHIELDED WIRE USE M22759/41-XX-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS. SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW TWISTED SHIELDED CABLE USE M27500-XX-T14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
- IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
- ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
- A DCT (4) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
- UNITS: INCHES UNLESS OTHERWISE NOTED.
- IDENTIFY CONNECTORS WITH SHREK SLEEVE LABELS.

| | | | |
|----------|----------|--|---------------|
| DESIGN | DRN | DART AEROSPACE LTD | |
| DRAWN | DRN | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | CHK | DRAWING NO. | REV. D |
| MFG APPR | MFG | D4728 | SHEET 4 OF 15 |
| APPROVED | APP | TITLE | SCALE |
| DE APPR | DE | UTILITY INTERIOR WIRING HARNESS | NTS |
| DATE | 14.01.09 | COPYRIGHT © 2015 BY DART AEROSPACE LTD | |

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INNOVATIVE HELICOPTER SOLUTIONS

PACKING SLIP

DATE: 23 Jan 14

Page 1 of 2

FROM: Eagle Copters Maintenance Ltd.
823 McTavish Rd. NE
Calgary, AB, Canada
T2E 7G9

SHIP TO : DART Aerospace

| ITEM NO. | QUANTITY ORDERED | QUANTITY SHIPPED | BACK ORDERED | PART NUMBER | BATCH / S/N NUMBER | CUSTOMER PURCHASE ORDER | EAGLE WORK ORDER | DESCRIPTION |
|----------|------------------|------------------|--------------|-----------------|--------------------|-------------------------|------------------|-------------------|
| 1 | 24 | 24 | 0 | 640911-1 | See W.O. | Inventory | 50966 | Spade Socket |
| 2 | 12 | 12 | 0 | M24308/2-2Z | See W.O. | Inventory | 50966 | Connector |
| 3 | 12 | 12 | 0 | M85049/48-2-2F | See W.O. | Inventory | 50966 | Backshell |
| 4 | 24 | 24 | 0 | M24308/26-1F | See W.O. | Inventory | 50966 | Female Screw Jack |
| 5 | 9 | 9 | 0 | 1-480303-0 | See W.O. | Inventory | 50966 | Connector |
| 6 | 28 | 28 | 0 | 60617-1 | See W.O. | Inventory | 50966 | Contact |
| 7 | 12 | 12 | 0 | MS25036-148 | See W.O. | Inventory | 50966 | Terminal |
| 8 | 130FT | 130FT | 0 | M22759/41-20-9 | See W.O. | Inventory | 50966 | Wire |
| 9 | 24FT | 24FT | 0 | M27500-20TG2T14 | See W.O. | Inventory | 50966 | Wire |
| 10 | 9 | 9 | 0 | 1-480305 | See W.O. | Inventory | 50966 | Connector |
| 11 | 30 | 30 | 0 | 60618-1 | See W.O. | Inventory | 50966 | Contact |
| 12 | 5 | 5 | 0 | 350781-1 | See W.O. | Inventory | 50966 | Connector |

CERTIFICATE OF COMPLIANCE☒

EAGLE COPTERS CERTIFIES THAT THE ITEMS OR MATERIALS COVERED BY THIS DOCUMENT HAVE BEEN INSPECTED AND TESTED IN ACCORDANCE WITH THE TECHNICAL SPECIFICATIONS OF THE CONTRACT AND THAT ALL INSPECTION OPERATIONS AND TESTS HAVE BEEN COMPLETED AND THE PRODUCTS COMPLY IN EVERY RESPECT WITH THE RELEVANT PARTICULAR SPECIFICATIONS, DRAWINGS, AND RELEVANT STANDARDS AND REGULATIONS IN FORCE.

DISTRIBUTOR STATEMENT OF CONFORMANCE☐

I HEREBY CERTIFY THAT THE AIRCRAFT PARTS DESCRIBED HEREON WERE ACQUIRED FROM A SOURCE OF SUPPLY THAT IS CONSISTENT WITH THE CONDITIONS UNDER WHICH TRANSPORT CANADA APPROVED DISTRIBUTOR APPROVAL NUMBER 6-81 HAS BEEN GRANTED

AUTHORIZED INSPECTOR:
TCCA APPROVAL NO. 6-81





INTEGRATIVE HELICOPTER SOLUTIONS

PACKING SLIP

DATE: 23 Jan 14

Page 2 of 2

FROM: Eagle Copters Maintenance Ltd.
823 McTavish Rd. NE
Calgary, AB, Canada
T2E 7G9

SHIP TO : DART Aerospace

| ITEM NO. | QUANTITY ORDERED | QUANTITY SHIPPED | BACK ORDERED | PART NUMBER | BATCH / S/N NUMBER | CUSTOMER PURCHASE ORDER | EAGLE WORK ORDER | DESCRIPTION |
|----------|------------------|------------------|--------------|---------------|--------------------|-------------------------|------------------|--------------|
| 13 | 10 | 10 | 0 | 350690-3 | See W.O. | Inventory | 50966 | Contact |
| 14 | 2 | 2 | 0 | 1-480426-0 | See W.O. | Inventory | 50966 | Connector |
| 15 | 2 | 2 | 0 | M83536/2-024M | See W.O. | Inventory | 50966 | Relay |
| 16 | 2 | 2 | 0 | M12883/45-01 | See W.O. | Inventory | 50966 | Relay Socket |
| 17 | 2 | 2 | 0 | 1-480424-0 | See W.O. | Inventory | 50966 | Connector |
| 18 | 4 | 4 | 0 | MS25036-103 | See W.O. | Inventory | 50966 | Terminal |
| | | | | | | | | |
| | | | | | | | | |
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CERTIFICATE OF COMPLIANCE

EAGLE COPTERS CERTIFIES THAT THE ITEMS OR MATERIALS COVERED BY THIS DOCUMENT HAVE BEEN INSPECTED AND TESTED IN ACCORDANCE WITH THE TECHNICAL SPECIFICATIONS OF THE CONTRACT AND THAT ALL INSPECTION OPERATIONS AND TESTS HAVE BEEN COMPLETED AND THE PRODUCTS COMPLY IN EVERY RESPECT WITH THE RELEVANT PARTICULAR SPECIFICATIONS, DRAWINGS, AND RELEVANT STANDARDS AND REGULATIONS IN FORCE.

DISTRIBUTOR STATEMENT OF CONFORMANCE

I HEREBY CERTIFY THAT THE AIRCRAFT PARTS DESCRIBED HEREON WERE ACQUIRED FROM A SOURCE OF SUPPLY THAT IS CONSISTENT WITH THE CONDITIONS UNDER WHICH TRANSPORT CANADA APPROVED DISTRIBUTOR APPROVAL NUMBER 6-81 HAS BEEN GRANTED

AUTHORIZED INSPECTOR:
TCCA APPROVAL NO. 6-81





Work Order Number: 50966

Dart Aerospace Ltd.

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 4 R/H CABIN SPEAKER #2

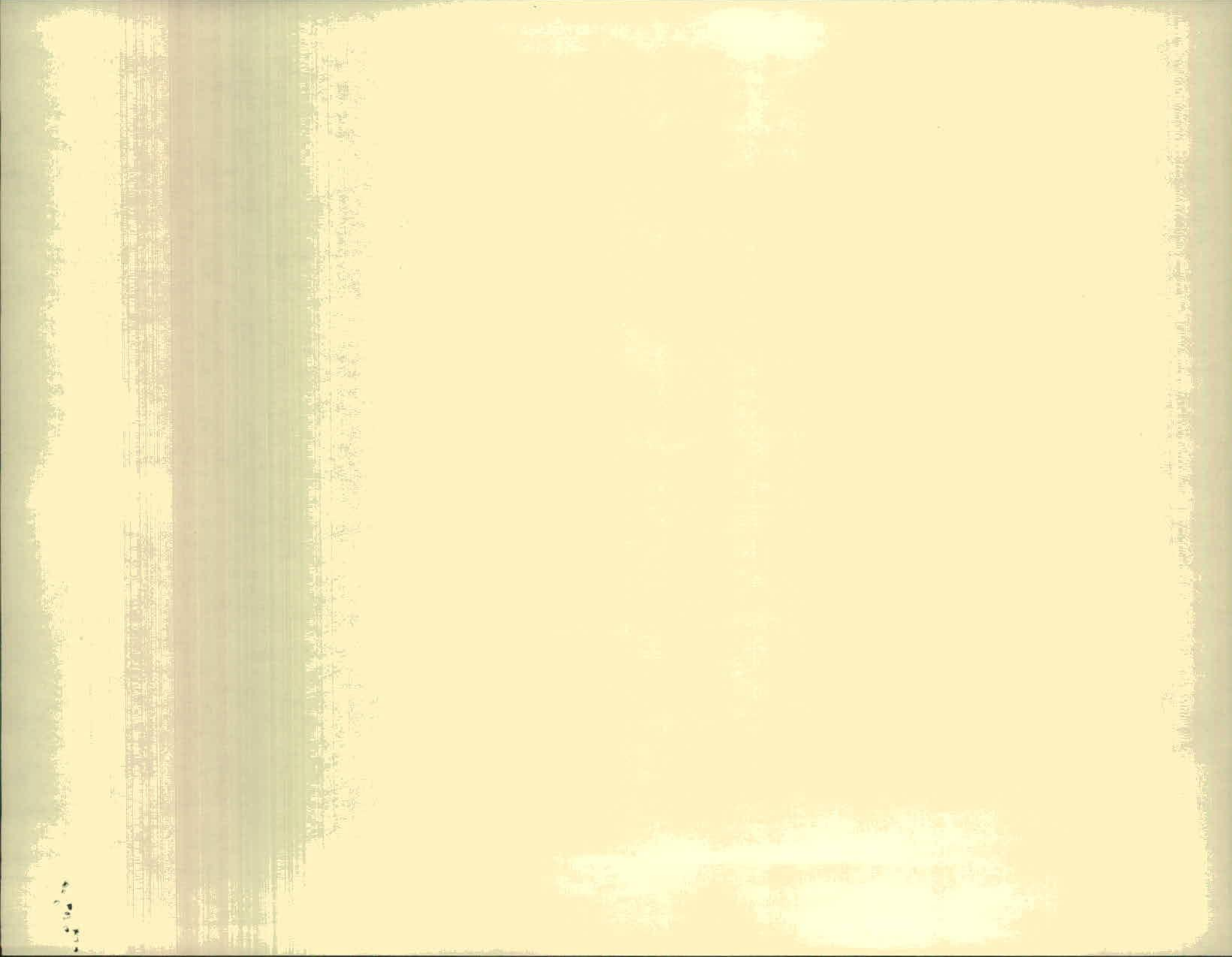
Squawk: 4.1Discrepancy:Assemble D4728-044P as
per DWG D4728 Rev. C
B111183Resolution:Assembled D4728-044P as
per DWG D4728 Rev. C
B111183**4.1** Work Done By: CAROL ROBINSON*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 1/21/2014Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|-----------------|-------------------------------|---------------|----------------|-----------|-----|
| 640911-1 | SPADE SOCKET .205 22-18AWG | | LT-09-009742.3 | New | 2 |
| M24308/4-2Z | CONNECTOR | | LT-13-010300.1 | New | 1 |
| M85049/48-2-2F | BACKSHELL | | LT-13-010305.1 | New | 1 |
| M24308/26-1F | FEMALE SCREW JACK | | LT-13-010309 | New | 2 |
| MS25036-148 | TERMINAL | | LT-14-000690 | New | 1 |
| M27500-20TG2T14 | WIRE | | LT-05-003764 | New | 2 |

Squawk: 4.2Discrepancy:Assemble D4728-044P as
per DWG D4728 Rev. C
B111183Resolution:Assembled D4728-044P as
per DWG D4728 Rev. C
B111183**4.2** Work Done By: CAROL ROBINSON*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 1/21/2014Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|-----------------|-------------------------------|---------------|----------------|-----------|-----|
| 640911-1 | SPADE SOCKET .205 22-18AWG | | LT-09-009742.3 | New | 2 |
| M24308/4-2Z | CONNECTOR | | LT-13-010300.1 | New | 1 |
| M85049/48-2-2F | BACKSHELL | | LT-13-010305.1 | New | 1 |
| M24308/26-1F | FEMALE SCREW JACK | | LT-13-010309 | New | 2 |
| MS25036-148 | TERMINAL | | LT-14-000689 | New | 1 |
| M27500-20TG2T14 | WIRE | | LT-05-003764 | New | 2 |

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
 ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****



Work Order Number: 50966

Dart Aerospace Ltd.

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 4.3**Discrepancy:Assemble D4728-044P as
per DWG D4728 Rev. C
B111183Resolution:Assembled D4728-044P as
per DWG D4728 Rev. C
B111183**4.3** Work Done By: CAROL ROBINSON*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*
AMO 6-81 Signature: Graeme Rowe on 1/23/2014Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|-----------------|-------------------------------|---------------|----------------|-----------|-----|
| 640911-1 | SPADE SOCKET .205 22-18AWG | | LT-09-009742.3 | New | 2 |
| M24308/4-2Z | CONNECTOR | | LT-13-010300.1 | New | 1 |
| M85049/48-2-2F | BACKSHELL | | LT-13-010304.1 | New | 1 |
| M24308/26-1F | FEMALE SCREW JACK | | LT-13-010309 | New | 2 |
| MS25036-148 | TERMINAL | | LT-14-000688 | New | 1 |
| M27500-20TG2T14 | WIRE | | LT-05-003764 | New | 2 |

Squawk: 4.4Discrepancy:Assemble D4728-044P as
per DWG D4728 Rev. C
B111183Resolution:Assembled D4728-044P as
per DWG D4728 Rev. C
B111183**4.4** Work Done By: CAROL ROBINSON*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*
AMO 6-81 Signature: Graeme Rowe on 1/23/2014Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|-----------------|-------------------------------|---------------|----------------|-----------|-----|
| 640911-1 | SPADE SOCKET .205 22-18AWG | | LT-09-009742.3 | New | 2 |
| M24308/4-2Z | CONNECTOR | | LT-13-010300.1 | New | 1 |
| M85049/48-2-2F | BACKSHELL | | LT-13-010305.1 | New | 1 |
| M24308/26-1F | FEMALE SCREW JACK | | LT-13-010309 | New | 2 |
| MS25036-148 | TERMINAL | | LT-14-000686 | New | 1 |
| M27500-20TG2T14 | WIRE | | LT-05-003764 | New | 2 |

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25/1/14

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